

# X-Ray Fluorescence Analysis Of Bauxite Ore In Central Part Of India

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### Abstract

Mineralogical assessment is a bigwig tool for both mining and industrial process. XRF method is used to identify the chemical composition of minerals. This technique is very fast, gives very high accuracy, require minimum sample preparations and also non-destructive. Samples are collected from three different parts of Mainpat plateau of surguja province. The elements that analyzed the XRF technique and there detection level mainly depends on spectrometer system used. The precision and reproducibility of XRF analysis is very high.

Keywords: XRF (X-Ray fluorescence), Bauxite, Laterite, Major oxide.

## Introduction

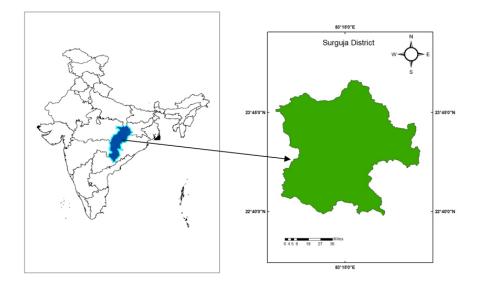
The study area is located in Mainpat plateau, Surguja province in Chhattisgarh state, India. The whole study area is covered with Deccan trap. The top of the plateau is covered with laterite and bauxite. The whole plateau has gone through extreme chemical weathering. Odisha, Chatishgarh, Jharkhand, Gujurat, Maharshtra, Madhyapradesh, Karnataka, Tamilnadu, Uttarpradesh and Goa are the major producers of bauxite ore in India. XRF is one of the important study for the identification of the chemical composition. Major Bauxite deposits are found in the east coast of India. Aluminum is the primary ore of Bauxite which is used in the metallurgy, industries, building materials and road aggregates.

#### **Study Area**

The area of the research is Mainpat Plateau in Surguja province Chattisgarh state in India.It is located between longE83°18'0" to 83°22'30" and lat N22°43'30" to 22°49'30". The whole

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study area is 83.33sq.km and it covered with Deccan traps. The area is located in 1060m above MSL. Bauxite and laterite are the extreme chemical weathering of preexisting aluminous rock. Since 1998 mining in this area is going on in 25 places of the study area.



#### Fig: 1 Study area

#### X-Ray Fluorescence analysis

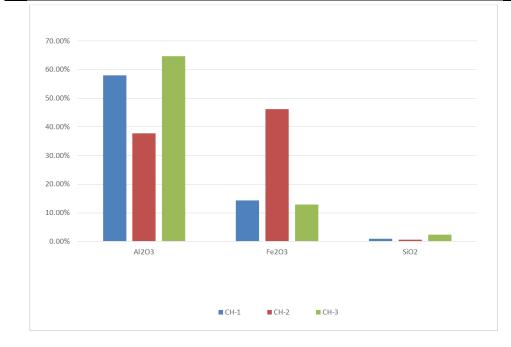
XRF is a technique to identify the chemical composition and it is also non-destructive. It shows the chemical composition of the minerals. X-ray emitted from a sample when it is excited by a primary source. In the XRF analysis possible when the atoms are interact with the radiation. Bauxite's geochemistry can be better study by the analysis of trace element distribution, majoroxide and their corresponding normative mineral composition. Three samples were taken from our study area. The analysis is taken place in Laboratory of NIIST,CSIR, Thiruvanathapuram with the help of a Bruker modelS4 Pioneer wave length dispersive x-ray spectrometer equipped with a goniometer, 60 samples automatic loading system, 4kWRh x-xray tube, 0.23<sup>o</sup> and 0.46<sup>o</sup> collimators. Argon/methane flow proportional counter and scintillation counter are present in the main detector.

Sample No.	Location	Coordinates	Al <sub>2</sub> O <sub>3</sub>	Fe <sub>2</sub> O <sub>3</sub>	SiO <sub>2</sub>	Grade
CH-01	BARIMA	N 22° 47' 40.6"	57.975	14.228	0.986	High grade Bauxit
	WEST	E 83° 19' 10.1"	%	%	%	e

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CH-02	BARIMA	N 22° 47' 48.3"	37.78%	46.161	0.608	Bauxite
	SOUTH	E 83°18' 58.0"		%	%	
CH-03	NARVADAPU	N 22° 46' 02.0"	64.655	12.906	2.348	High grade Bauxit
	R	E 83° 20' 59.8"	%	%	%	e



**Fig. 2** Al<sub>2</sub>O<sub>3</sub>, Fe<sub>2</sub>O<sub>3</sub> and SiO<sub>2</sub> concentration

## **Result and Discussion**

XRF analysis is carried out the in three samples collected from the study area. In all the three samples shows that the presence of Gibbsite, Anatase, Diaspore, Hematite and bohemite which are very high quality. In the first location of Barima west has shown the normal grade of Bauxite, while the second location of the study area Barima south has the high grade of Bauxite and similarly the third location of the study area Narvadapur has also high grade of Bauxite.

## Conclusion

XRD analysis offer identification of different minerals like gibbsite, anatase, bohemite, hematite minerals have been identified in most of the bauxite samples. It is a nonferrous metal and principle ore of aluminum and has a huge impact in modern industry. Haematite, Goethite, Bohemite and silica are the various iron oxide bauxite ore are present in it. Pink is the original color of Bauxite with little impurities it shows brownish.Bauxite has pisolitic and

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oolitic structure and its hardness varies from low specific gravity to 2.6. Kalahandi, Bolangir, Koraput, Sundargarh and Sambalpur of Odissa are the main bauxite producing districts.

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