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# Computational Fluid Dynamic Analysis of Performance of Centrifugal Pump Impeller on a Cooling System

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## Abstract

Blades that are aerodynamically efficient, easy to build, and mechanically sound are required to be produced by the arrangement of a centrifugal impeller. This approach of blade designing meets the basic two requirements, and with a truly proper choice of certain variables, it may also satisfy stress concerns. This method is as described here. Along with straight-line components that connect locations at the hub and shroud, the blade form is created with the assistance of surface pace distributions that are specified. Backward-swept blades and radially elemented blades are also possible layouts that may be achieved with this approach. This article provides a review of the history, a concise explanation of the concept, and an example of the design. It is possible that we will include the MATLAB programme into the process of developing pumps.

**Keywords:** Centrifugal, Pump, Impeller, Blades

## INTRODUCTION

The model that we are using has to be broken down into a number of smaller components that are referred to as finite elements in order for us to be able to carry out an assessment using infinite elements. Given that the model is broken up into a number of discrete components, finite element analysis (FEA) may be considered a discretization technique. For the purpose of carrying out a finite detail assessment, a mathematical internet, also known as a "mesh," is required. It is also possible for us to employ line elements to symbolise our geometry and to carry out our analysis if the machine that is the subject of the inquiry is of a one-dimensional in nature. If the inconvenience can be defined in terms of dimensions, then a two-dimensional mesh is required.

In the same vein, if the problem is complicated and a three-dimensional representation of the continuum is required, then we will make use of a three-dimensional mesh. It is possible for area elements to have a triangular or quadrilateral shape. Concerns relating to the intricacy of the geometry and the specifics of the problem that is being simulated are taken into consideration when making the decision about the shape and order of the elements. In the case of membrane factors, there is no thickness. They do not possess any bending stiffness, and the only loads that can be handled are those that are contained inside the detail plane. In order to simulate thin walled areas in a three-dimensional space, plate and shell components are used. The plate element is defined according to the spherical plate precept, which functions on the assumption that the load is carried by bending. Shell components are used in the process of shell variation, which has the potential to include a mix of flexure and membrane movement.

The pressure of a fluid may be increased using a centrifugal pump, which is a kind of rotor dynamic pump that makes use of a revolving impeller. In order to move liquids

through a pipe system, centrifugal pumps are often used as the primary means of transportation. When the fluid enters the pump impeller, it is stretched via the impeller and flows radially outward into a diffuser or volute chamber. From there, it leaves into the downstream piping device. The pump impeller is located on or near the rotational axis. The goal of this device is to transform the power of a high-speed mover, such as a motor or turbine, into charge or kinetic energy, and subsequently into the strain strength of a fluid that is being pumped.

In order to achieve large discharges with smaller heads, centrifugal pumps are used. Centrifugal pumps are able to convert the mechanical electricity that is generated by a motor into the energy of a fluid that is moving. A portion of the power is converted into the mechanical power of the fluid's movement, while the remaining portion is converted into capability power, which can be represented by the fluid's pressure or by lifting the fluid towards a higher degree against gravity. An investigation of the MS and SS pump impellers is carried out in this enterprise with the purpose of maximising the power output of the centrifugal pump. For the purpose of evaluating the energy of the pump and the vibrations that are generated by the pump, this provides the static and modal evaluation of the MS and SS pump impeller. During the process of doing the static and modal evaluation of the pump impeller, it is quite simple to determine that the maximum deflection that is brought about in the metal pump fan is within safe limits.

The most additional pressure that may be applied to the same fabric is far less than the maximum strain that can be tolerated. One way to deal with stress is to take into consideration the concept of protection. Due to the fact that the format is mostly dependent on electricity, it is safe. When we compare the equivalent deformation of the fabric SS to the results of the MS cloth, we find that the SS has the least amount of deformation. As a consequence, there are less chances that the pump fan would fail when compared to the MS materials. Due to the presence of the stainless steel substance, the pump's power is increased overall.

It was determined via the process of reviewing the calculation results that the reason why the flow rate of this pump is unable to meet the requirements of the layout was identified. Once the impeller has been replaced, a new pump impeller will be developed to be as efficient as possible. It is clear from the results of the numerical simulation that the hydraulic performance of the newly designed impeller of the combined-glide pump has been significantly enhanced, and the technical criteria of the were satisfied. In most cases, the casings of centrifugal pumps are made up of a volute shell that has two ports that allow the fluid to be pushed in and out of the pump. Alongside its peripheral volute path, the pump is segmented into sections that have a high capacity for coffee flow and a high capacity for excessive flow. Flow potential and technical considerations are used to decide the go area of the volute passage of pump casings at the perimeter of the impeller. On the other hand, the wall has a consistent thickness throughout its whole. It is important to keep in mind that the geometry of casings varies in specifics depending on the kind of pump, the number of degrees, the suction and discharge locations, and other characteristics.

## **CONCEPT**

For the purpose of carrying out a finite element analysis, the version that we are using need to be segmented into a number of smaller components that are referred to as finite factors. It is possible to label finite element analysis (FEA) as a discretization technique due to the fact that the version is divided into certain discrete components. When it comes to carrying out a finite detail assessment, it is necessary to have a mathematical

net or "mesh" in order to do so. In the event that the device under investigation is of a one-dimensional form, we still have the option of using line factors in order to represent our geometry and carry out our study. It is necessary to have a two-dimensional mesh if the difficulty can be specified in terms of dimensions. As a result, we make use of a three-dimensional mesh if the hassle is intricate and a three-dimensional illustration of the continuum is necessary. There are two possible shapes for area factors: triangular and quadrilateral. The intricacy of the geometry and the nature of the problem that is being modeled are the primary considerations that are taken into account when making the decision about the detail form and order. Elements that make up a membrane do not have any thickness. As a consequence of this, they do not possess any bending stiffness; loads may only be carried in the plane of the element. For the purpose of modeling thin walled areas in three-dimensional space, plate and shell factors are used. Because the plate precept is based on the assumption that the load is conveyed by bending, the plate detail is constructed around this precept. Modeling shells, in which there may be an accumulation of flexure and membrane motion, is accomplished by the use of shell factors. Plate elements are regarded important in situations when the out-of-plane distortion is somewhat larger than the thickness of the plate. In addition, there are parts that are one of a kind, which serve to ease the accurate modeling of thick plates. In the event that the deflection is greater than the thickness of the plate, membrane movement must be taken into consideration, and shell factors must be used hence. There are five degrees of freedom available for shell element nodes; however, the in-aircraft rotational flexibility, which is also frequently referred to as the drilling freedom, is what is lacking. There are several sorts of solid components that may be found. In order to provide an explanation for the pass-phase of an axially symmetric factor, axis symmetric components are used. Stress caused by flying. In order to provide an explanation for the segment of lengthy objects (which may contain a shaft or wall cross-phase), factors are used. It is assumed that the strain inside the out-of-plane path is zero, which is consistent with the concept that the strain is contained within a single In order to provide an explanation for the sections of thin items (such as a wrench), plane pressure components are used. Therefore, the strain in the out-of-plane direction is assumed to be zero, which is consistent with the notion that the strain is contained inside a single aircraft

## **MATERIAL PROPERTIES OF THE PUMP**

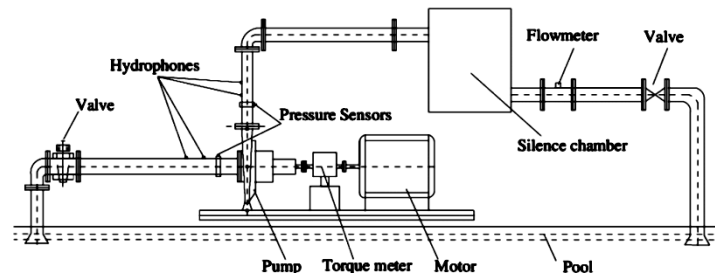
The analysis is performed on (i) MS pump Impeller (ii) SS pump Impeller

### **➤ Material properties of MS pump**

1. Young's modulus  $E = 210 \text{ GPa}$
2. Poisson's ratio  $\nu = 0.303$
3. Mass density  $= 7960 \text{ kg/m}^3$
4. Damping co-efficient  $= 0.008$

### **➤ Material properties of SS pump**

1. Yield stress 0.2 % proof minimum- 170
2. Elastic modulus- 193 GPa
3. Mass density- 8000 kg/m<sup>3</sup>
4. Hardness B (HRB) max- 217
5. Elongation (%) - 40 minimum



**Fig 1. Pump System Centrifugal Pump**

There are a few other names for centrifugal pumps, including roto-dynamic pumps and dynamic pressure pumps. The concept of centrifugal pressure is the basis for its operation. Through the use of a spinning impeller that is composed of certain vanes that are bent in the opposite direction, this kind of pump causes the liquid to be subjected to a whirling motion. The liquid is released into the casing that surrounds the outside edge of the impeller after entering the impeller at its eye, which is located either in the centre of the impeller.

The upward push that occurs inside the pressure head at any given factor or output of the impeller is proportional to the rectangle of the tangential speed of the liquid at that point. As a result, the rise occurs at the hole of the impeller, which is the location where the radius is greater. There is a possibility that the strain head will be higher, and using a high pressure head, the liquid will be released through the hole. It is possible for the liquid to be raised to a higher level as a result of this very high stress head.

Impellers are the most common kind of fluid flow equipment, and they are responsible for converting the electricity generated by the equipment into the fluid strain and kinetic electricity. This type of equipment has been widely employed in industry. The centrifugal pump, which is the most popular kind of pump, has been used in a variety of industrial settings, including water and sewage systems, drainage systems, and chemical manufacturing facilities.

As a consequence of this, a great deal of study has been completed for the purpose of designing various types of centrifugal pumps. An optimisation strategy that makes use of mechanical concepts has recently been investigated in response to the needs of the business. This strategy will result in pumps that have improved heads and greater levels of performance. Because the impeller is responsible for the generation of electricity via the flow of fluid through the pump, it is the component of the pump that has the most influence on the overall performance of the device.

The definition of specific pace is "the rate of a really perfect pump geo-metrically just like the real pump, which when walking at this speed will raise a unit of volume, in a unit of time through a unit of head." Specific pace is denoted by the phrase "the rate of a really perfect pump."

The performance of a centrifugal pump may be stated in terms of the pressure at which the pump is operating, the total head, and the amount of flow that is needed. This information may be obtained from the curves that have been released by the pump manufacturer. In order to determine the specific speed, the accompanying formulae angeles are used, and data derived from these curves are utilised at the pump's prime performance component.

The formula for calculating the specific pace ( $N_s$ ) is as follows:  $(N \times Q^{1/2}) / H^{3/4}$   $N$  = The velocity of the pump measured in revolutions per minute (rpm).

In both unmarried and double suction impellers, the flow charge is denoted by the letter  $Q$  and is measured in litres per minute.

"H" equals the total dynamic head measured in metres.

Radial flow pumps, mixed flow pumps, and axial flow pumps are the three types of pumps that are usually classified. When you look at the chart that is above, you will notice that there is a slow transition from the radial flow impeller, which generates pressure primarily through the movement of centrifugal pressure, to the axial flow impeller, which generates the majority of its head with the assistance of the propelling or lifting motion of the vanes at the liquid.

When it comes to the particular speed range of around one thousand to six thousand, double suction impellers are used just as often as single suction impellers.

It is possible that the numerical cost of  $N_s$  will vary if you substitute other devices with flow and head mechanisms. Revolutions per minute (rpm) is the unit of measurement that is always used to express the speed. If you are using alternative devices for ability and head, the following is a method that you may use to change the Specific Speed range ( $N_s$ ):

It is a metric..... $Q$  is equal to metres per hour, while  $H$  is equal to metres.

• For the sake of illustration, we shall do a computation of  $N_s$  using both metric and United States units:

- $Q$  equals 120 litres per second.
- $H$  equals 100 metres
- Speed equals 1500 revolutions per minute

## CONCLUSION

The centrifugal pump is a device that is specifically used for the purpose of transferring liquid as it moves from lower to higher levels. Due to the fact that they are suitable for usage in almost any supplier, centrifugal pumps are used in a variety of applications, including but not limited to: irrigation, water supply, power generation, steam electricity, sewage, oil refineries, chemical plant, hydraulic power business, food processing factories, and mines. The mechanical electricity is turned into hydraulic power during the pumping process. Because the impeller and the casing are the most important parts of a centrifugal pump, it is imperative that they be constructed with great care in order to achieve the highest possible pump performance. The liquid is subjected to a radial and rotational movement by the impellers, which ultimately results in an increase in both the strain and the kinetic strength of the liquid and forces it to be forced into the volute. The most important function of the pump casing is to direct the liquid from the suction nozzle to the centre of the impeller during the pumping process.

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